# TELEDYNE HASTINGS INSTRUMENTS Everywhereyoulook\*\*

Mass Flow Meters

HFM-D-301A/B Mass Flow Meter
HFC-D-303A/B Mass Flow Controller

HFM-D-305A/B Mass Flow Meter
HFC-D-307A/B Mass Flow Controller

#### **FEATURES**

- 301/303 Range 0 25 slm to 0-1000 slm
- 305/307 Range 0-1000 slm to 0-2500 slm (N₂ Equivalent)
- Excellent Accuracy ±(0.5% of Reading + 0.2% of Full Scale)
- Touchscreen Display Option ("B" Series)
- USB ("B" Series)
- 0-5 VDC, 0-10 VDC, 0-20 mA or 4-20 mA I/O
- RS232 / RS485
- Typical Settling Time:
  - HFM-D-301/305 < 1 second</li>
  - HFC-D-303/307 1 -2 seconds
- Self-diagnostic Status LEDs
- Auto-Zero (Controllers Only)
- Totalizer
- Large Diameter Sensor Tube (low dP)
- IP-67 Version Available
- Operating Pressures to 500 psi or higher
- NIST Traceable Calibration

#### **APPLICATIONS**

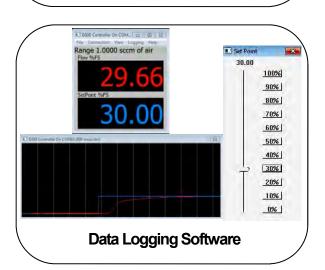
- Leak Testing
- High Purity Gas Delivery
- Heat Treat
- Gas Blending
- Secondary Calibration Reference
- Fuel Cell R&D
- Environmental Monitoring

#### **BENEFITS**

- High Accuracy
- Fast Metering Response
- Superior Linearity
- Rapid Controller Settling Time
- Digital Extended Range

# HFC-D-303A Mass Flow Controller





#### **Description**

The Digital 300 Series of thermal mass flow meters and controllers from Teledyne are designed to accurately measure mass flow without corrections or compensations for gas pressure and temperature. They are accurate to better than  $\pm (0.5\%$  of reading  $\pm 0.2\%$  of full scale) for full scale flow rates from 0-5 sccm to 0-25 slm.

The Digital 300 Series uses a thermal-based mass flow sensor. This sensor is designed to provide exceptional linear response to changing flow rates. In addition, the electronics associated with each sensor are precisely tuned to give fast response times. The HFC-D-302A & B flow controllers feature a precision solenoid proportional control valve. Teledyne configures and tests each individual valve based on the users flow rate, gas, and pressure conditions.

#### "A" Series

The A Series of the Digital 300 line of thermal mass flow meters and controllers utilizes a 15-pin d-sub connector which is compatible with Teledyne Hastings' power supplies and cables. The Series also employs dual RJ communication ports for RS232/485 communication. The A Series is backwards compatible with previous versions of Teledyne's Digital 300. Also, the A Series can be configured with the optional IP-67 enclosure to provide protection against water and dust.

#### "B" Series—300 Vue

The B Series features an optional touchscreen display which allows the user to view and control the flow rate directly from the flow controller. The main screen displays the flow rate, the flow setpoint (in the case of a flow controller), the units of measure, and the valve mode (Auto, Open, Closed). The user also has access to menus that allow quick configuration of the flow instrument for changing requirements. The display can also graphically display changes in flow over time. The B Series also features a USB port which is standard on all meters and controllers. Both the A & B Series are compatible with Teledyne's data logging software.







"B" Series with Optional Control/Display

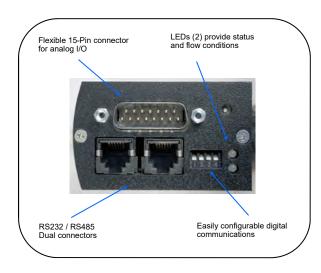
Teledyne Hastings Instruments reserves the right to change or modify the design of its equipment without any obligation to provide notification of change or intent to change.

Viton<sup>®</sup> is a registered trademark of the Chemours Company. Kalrez<sup>®</sup> is a registered trademark of the E.I. du Pont de Nemours and Co  $VCR^{®}$  is a registered trademark of the Swagelok® Company.



24 VDC Power Jack

## Comparison



RS232 / RS485 USB LEDs (2) provide status and flow conditions

9-Pin connector for analog I/O

HFM-D-301A / 305A (meter) HFC-D-303A / 307A (controller)

HFM-D-301B / 305B (meter) HFC-D-303B / 307B (controller)

	A Series	<b>B</b> Series
D-Connector	15-Pin	9-Pin
RS232/485 Connector	Dual RJ	Video Bayonet
Status/Flow LEDs	<b>√</b>	1
Color Display/Control Option		1
USB		1
Compatible with Data Logging Software	1	<b>✓</b>
Power Jack		1
IP-67 Option	1	-
ROHS CE	1	1

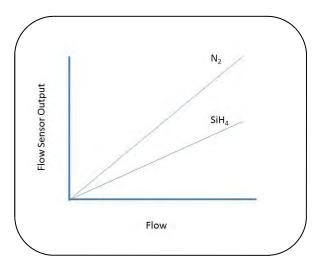
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#### **Digital 300 Series Flow Sensor**

The Digital 300 Series is built using a patented (Patent #6,125,695) flow sensor. The sensor's excellent linearity, in turn, leads to improved accuracy. Flow calibrations are typically performed in N2 or air. The output can then be scaled for use in other gases (see graph to the right). The 300 Series excellent linearity allows the linearity to be retained when switching from the calibration gas to the process gas.

The patented sensor contains fast electronic circuitry. This is critical when the flow meter is coupled with a proportional control valve to create a thermal mass flow controller. The fast response of the sensor combined with high-speed digital control gives the user excellent control of the process gas flow.

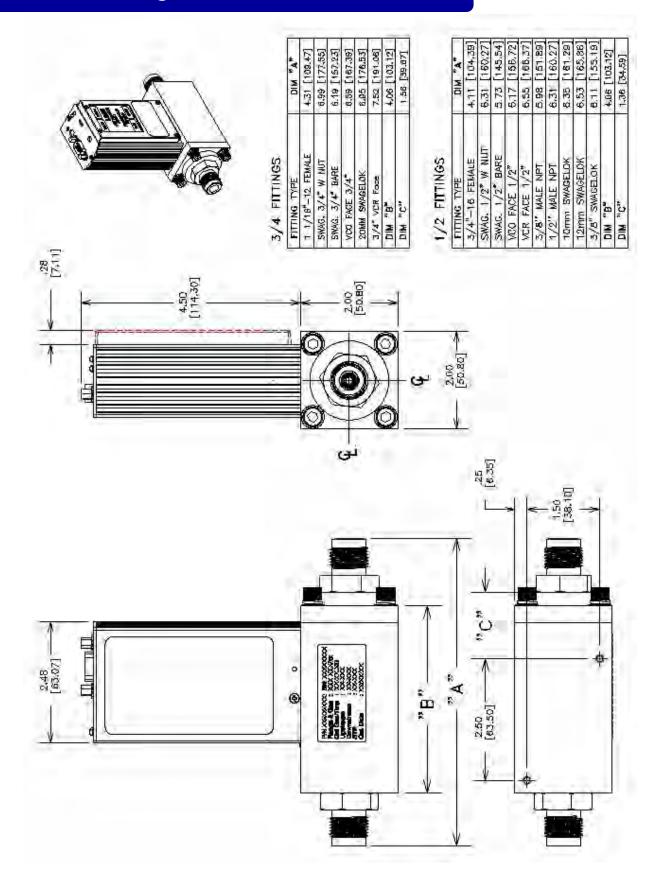
The sensor tube utilized in the flow sensor has a relatively large diameter. This allows the Digital 300 flow meter to have a small pressure drop. A low differential pressure drop across the flow meter is ideal for leak detection and gas sampling applications.



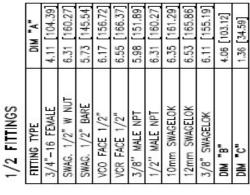
# Specifications HFM-D-301A/B & 305A/B HFC-D-303A/B & 307 A/B (flow meter) (flow controller)

	/	/
Full Scale Ranges:	HFM-D-301A/B (L): 0-25 slm to 300 slm (N <sub>2</sub> )	HFC-D-303A/B (L): 0-25 slm to 300 slm (N <sub>2</sub> )
	HFM-D-301A/B (H): 0-300 slm to 1000 slm (N <sub>2</sub> )	HFC-D-303A/B (H): 0-300 slm to 1000 slm (N <sub>2</sub> )
	HFM-D-305A/B: 0-1000 slm to 2500 slm (N <sub>2</sub> )	HFC-D-307A/B: 0-1000 slm to 2500 slm (N <sub>2</sub> )
Accuracy	± (0.5% of reading + 0.2% of full scale)	± (0.5% of reading + 0.2% of full scale)
Repeatability	± 0.15% of full scale	± 0.15% of full scale
Maximum Working Pressure	500 psig (Optional 1000 psig for HFM-D-301)	500 psig (Optional 1000 psig for HFC-D-303)
Operating Temperature	-20 — 70°C in non-condensing environment	-20 — 70°C in non-condensing environment
Warm up time	30 min for optimum accuracy	30 min for optimum accuracy
	6 min within rated accuracy	6 min within rated accuracy
Settling Time	Typically ≤ 1 seconds	Typically < 1-2 seconds
Temperature Coefficient of Zero	< ± 0.2% / °C of full scale max (-20—70°C)	N/A for controller with auto-zero enabled
Temperature Coefficient of Span	< ± 0.1% / °C of reading max (-20—70°C)	< ± 0.1% / °C of reading max (-20—70°C)
Attitude Sensitivity of Zero	< 1.4 % of full scale (N <sub>2</sub> @ 50 psig)	< 1.4 % of full scale before autozero (N <sub>2</sub> @ 50 psig)
Analog I/O (standard)	0-5 VDC	0-5 VDC
Analog I/O (optional)	0-10 VDC, 0-20 mA, 4-20 mA	0-10 VDC, 0-20 mA, 4-20 mA
Wetted Materials	316L SS, Nickel 200, 302 SS, PTFE, Viton	316L SS, Nickel 200, 302 SS, PTFE, Viton, Kalrez® (valve seat)
Weight (approx.)	HFM-D-301A 3.6 lb. (1.6 kg)	HFC-D-303A 5.4 lb. (2.5 kg)
	HFM-D-301B 3.7 lb. (1.7 kg)	HFC-D-303B 5.5 lb. (2.5 kg)
	HFM-D-305A 8.4 lb. (3.8 kg)	HFC-D-307A 15.5 lb. (7.0 kg)
	HFM-D-305B 8.5 lb. (3.9 kg)	HFC-D-307B 15.6 lb. (7.1 kg)
	HFM-D-301A & 305A (meter)	HFC-D-303A & 307A (controller)
Analog Connector	15 Pin D-sub	15 Pin D-sub
Digital Connector	Dual RJ-12, 6P6C modular jack	Dual RJ-12, 6P6C modular jack
IP-67 Connector (Analog & Digital)	12 Pin Sealed Circular	12 Pin Sealed Circular
Power Requirements	11-36 VDC @ 3.1 Watt max Unipolar or Bipolar (e.g. ± 15 VDC, ± 12 VDC) <i>HFM-D-301B &amp; 305B (meter)</i>	11-36 VDC @ 6.7 Watt (max), Unipolar or Bipolar (e.g. ± 15 VDC, ± 12 VDC) <i>HFC-D-303B &amp; 307B (controller)</i>
Analog Connector	9 Pin D-sub	9 Pin D-sub
Digital Connector	Bayonet, 4-conductor TRRS 3.5 mm jack	Bayonet, 4-conductor TRRS 3.5 mm jack
Power Requirements (w/ display)	11-36 VDC @ 4.7 Watt (max), Unipolar or Bipolar (e.g. ± 15 VDC, ± 12 VDC)	11-36 VDC @ 8.3 Watt (max) * Unipolar or Bipolar (e.g. ± 15 VDC, ± 12 VDC)
		*15 VDC min reqd. for 0-20 & 4-20 mA operation

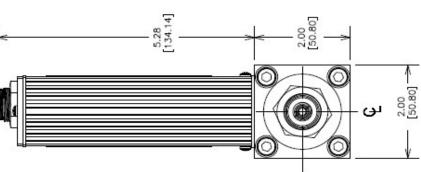
## Outline Drawings HFM-D-301 A & B Series



# Outline Drawings HFM-D-301 A Series w/ IP-67

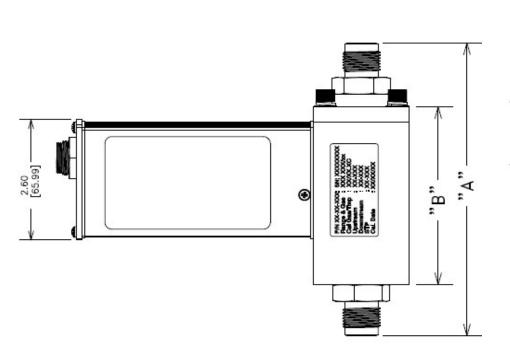


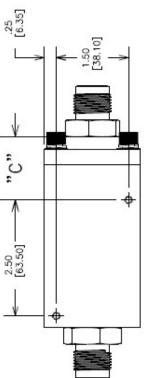
3/4 FITTINGS



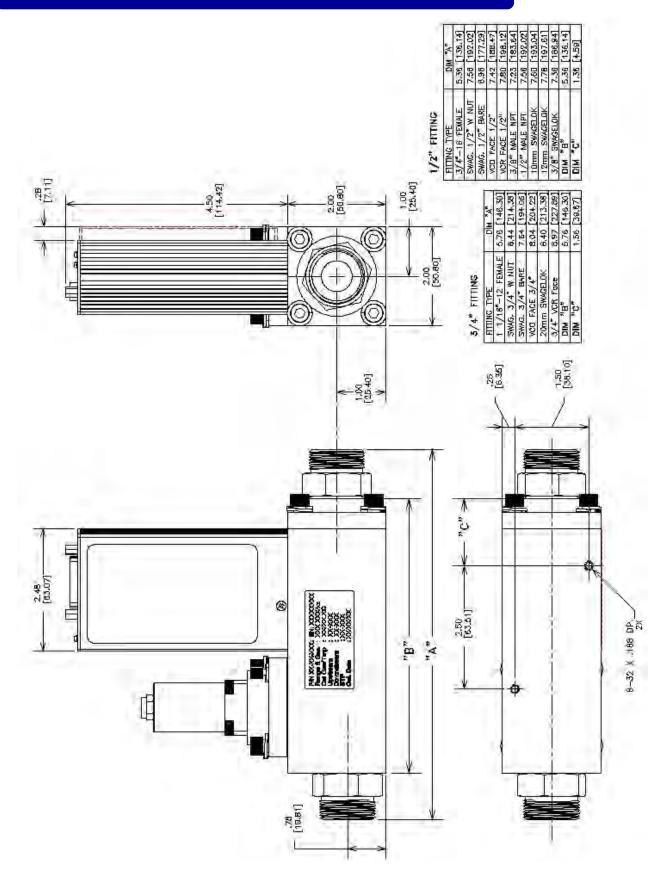
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FITTING TYPE	DIM "A"
1 1/16"-12 FEMALE	4.31 [109.47]
SWAG, 3/4" W NUT	6.99 [177.55
SWAG, 3/4" BARE	6.19 [157.23]
VC0 FACE 3/4"	6.59 [167.39]
20MM SWAGELOK	6.95 [176.53]
3/4" VCR Face	7.52 [191.06]
"B" MIQ	4.06 [103.12]
DIM "C"	1.56 39.67

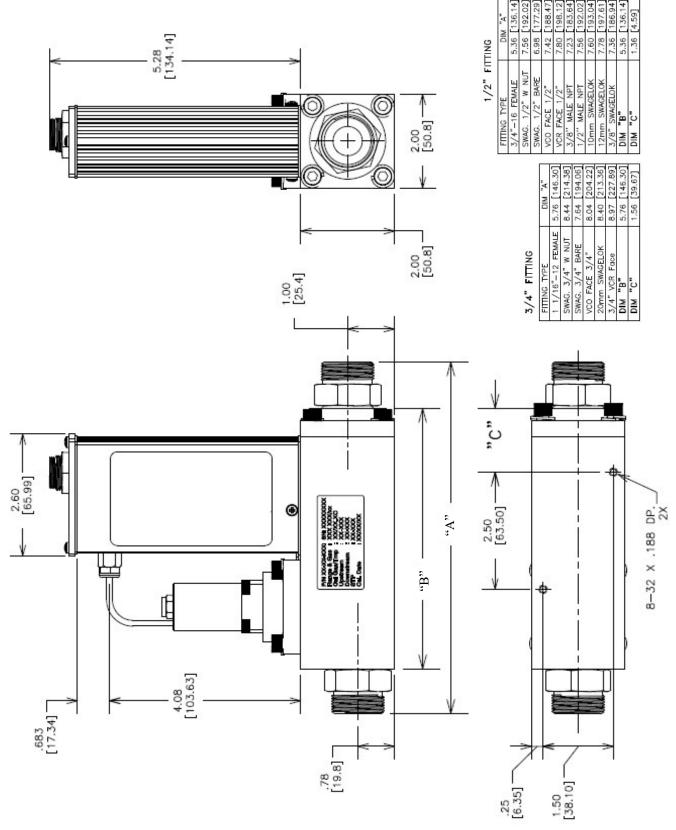




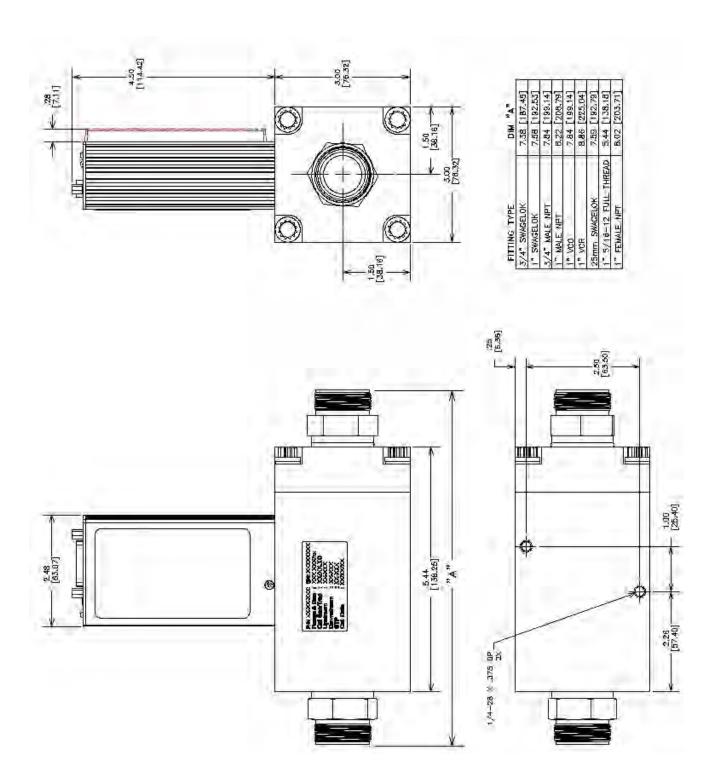
# Outline Drawings HFC-D-303 A & B Series



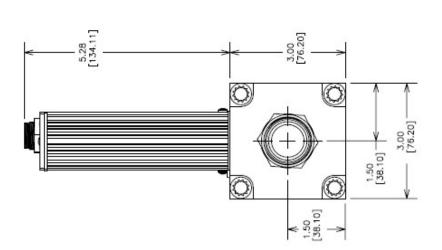
# Outline Drawings HFC-D-303 A Series w/ IP-67



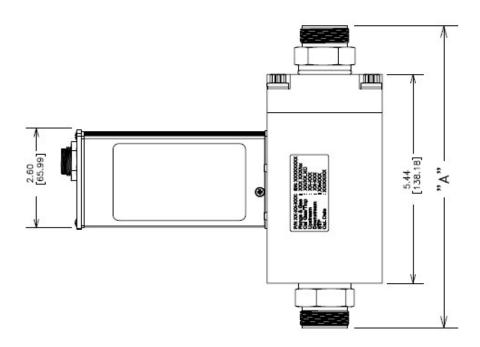
# Outline Drawings HFM-D-305 A & B Series

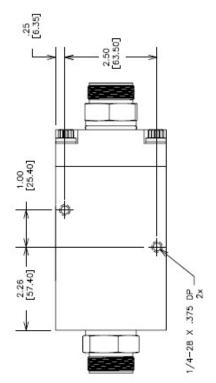


# Outline Drawings HFM-D-305 A Series w/ IP-67

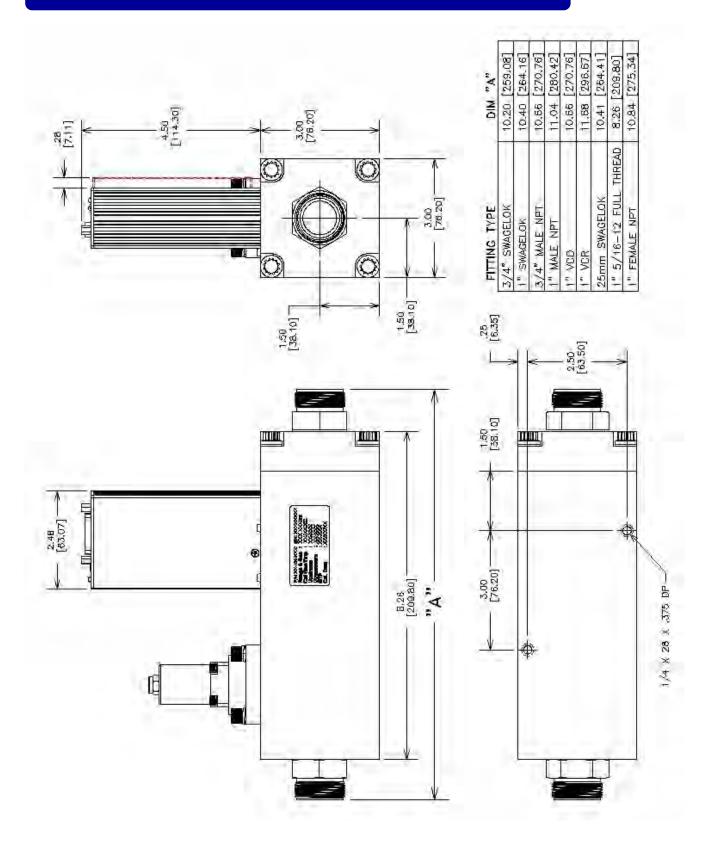


FITTING TYPE	DIM "A"
3/4" SWAGELOK	7.38 [187.45]
1" SWAGELOK	7.58 [192.53]
3/4" MALE NPT	7.84 [199.14]
1" MALE NPT	8.22 [208.79]
1" VCO	7.84 [199.14]
1" VCR	8.86 [225.04]
25mm SWAGELOK	7.59 [192.79]
1" 5/16-12 FULL THREAD	5.44 [138.18]
1" FEMALE NPT	8.02 [203.71]

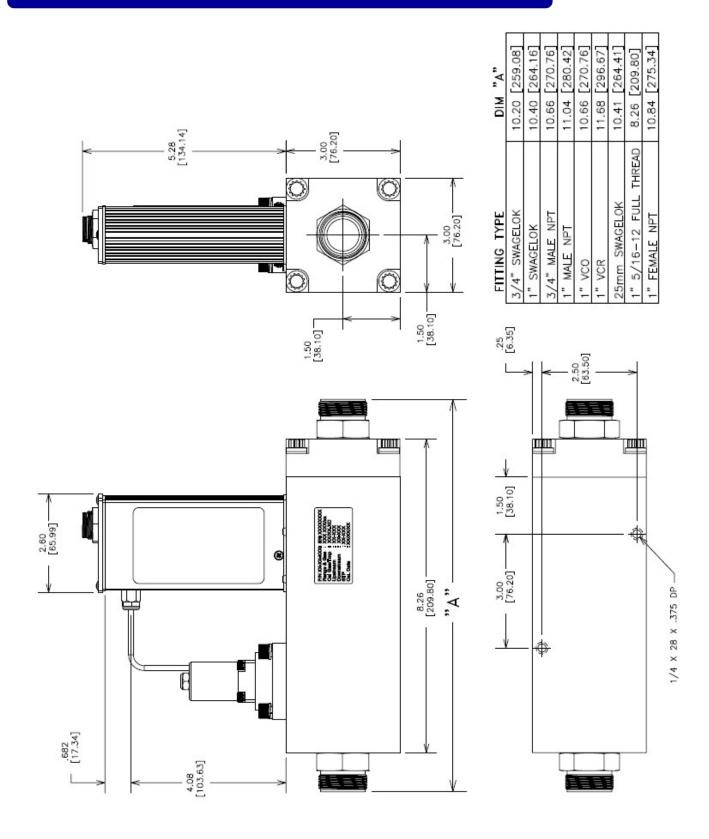




# Outline Drawings HFC-D-307 A & B Series



# Outline Drawings HFC-D-307 A Series with IP-67



# Selection Chart - HFM-D-301A & HFC-D-303A

01 RS232 (std) 02 RS485

	For Models	Circuit	Output	Fittings	Seals	Working	Calibration	Digital
	HFM-D-301A	Board				Pressure	Options	
	HFC-D-303A							
	6 2 66674							
Circ	uit Board							
01 H Pin	(Std)							
02 IP-67	Enclosure							
	Output							
	olt (Std)							
02 0-10 v								
03 4-20 n								
04 0-20 n	nA							
	Base Fittings							
01 ½" V(							Dango In	formation
	vagelok (Std)						VOCD DV-010-04CF01010100	struments
03 ½" VC								
	fale NPT		ase Fitting					on will require
	ale NPT		wagelok (St	td)				information:
	Fem S. Thread	05 ¾" V				Rang	e	
	n Swagelok		16"-12 Fe	male ST		Flow	Units	
	n Swagelok ce Mount (meter only)		VCR n Swagelok			Gas	5.	
14 Sullac	ce Mourit (meter only)	13  201111	ii Swageiok			D. STOTS	Eor the HEC In	struments also
	Seals					-	am Pressure	struments also
01 Viton®	(Std)					95	alli Flessule num & minimum	
02 Kalrez		Woi	king Press	ure			tream Pressure	<b>*</b>
03 Neopr	ene		sig max (Sto			— INC. 12.12.12.12	num & minimum	
04 Buna-		02 1000				20		.fi
						10+ DE 1010 SORO-40	he downstream with flowrate?	
						030		
С	alibration Option	ns					umetric units the essure of the unit	standard temperati
01 1 Calil	bration Certificate (S	td)			<u>'</u>			ris aiso required sed when other val
02 2 NIS	T Traceable Calibrati	on Reports					specified	ood milon outlot val
03 3 NIS	T Traceable Calibrati	on Reports				11-11-12-12-13-13-13-13-13-13-13-13-13-13-13-13-13-	200 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	
04 4 NIS	T Traceable Calibrati	on Reports						
	T Traceable Calibrati							
	T Traceable Calibrati							
	T Traceable Calibrati	•						
08 8 NIS	T Traceable Calibrati	on Reports						
	<b>5.</b>	_						
	Digital							

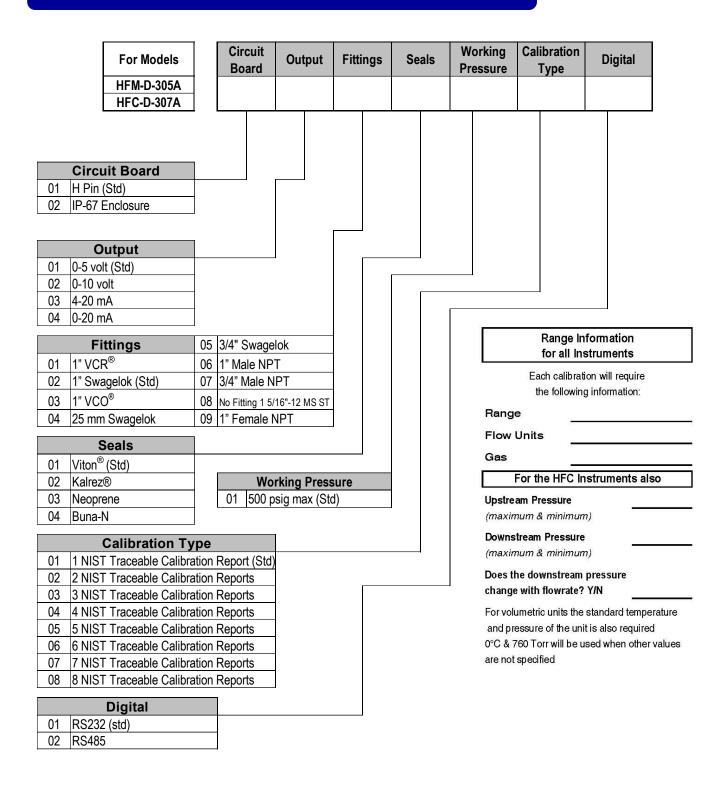
## Selection Chart HFM-D-301B & HFC-D-303B

Display
01 Touchscreen Display

02 No Display (std)

		For Models	Output	Fittings	Seals	Working Pressure	Calibration Records	Digital	Calibration Type	Display
		HFM-D-301B				Fiessule	Recolus		туре	
		HFC-D-303B								
		output								
01	0-5 vo									
02	0-10 v									
03	4-20 m									
04	0-20 m	nA								
	Small E	Base Fittings								
01	1/2" VC	CR®								
02		agelok (Std)								
03	1/2" VC				_					
06	_	lale NPT		Base Fittings	<u></u>			1	Danga Informat	ion
07		le NPT		Swagelok (Std)					Range Informat	
08		Fem S. Thread		VCO®					ach calibration will	
10		n Swagelok		/16"-12 Female	e ST				the following inform	
12		n Swagelok		' VCR				Range	<b>3</b>	
14	Surfac	ce Mount (meter only)	13  20 m	ım Swagelok				Flow Unit		
		Seals						Gas		
01	Viton®							V-5000 100 PM	the HFC Instrum	ento alco
01	Kalrez		\Mo	rking Pressure						ents also
03	Neopr			psig max (Std)		_		Upstream F	ressure & minimum)	<u>2</u>
03								Downstrea	De ANTO ANDO EN ANTENANCES EL CARZO A <del>S</del> ACI	
04	Buna-l	IN	02   1000	) psig					& minimum)	
	Calil	bration Records	s					Does the de	ownstream pressu	re
01		oration Certificate (St		1				change wit	h flowrate? Y/N	
02		Traceable Calibrati						For volumet	ric units the standar	d temperature
03	_	Traceable Calibrati						19	re of the unit is also	8
04	_	Traceable Calibrati	<u> </u>	1				0°C & 760 T are not spec	orr will be used who	en other values
05	_	T Traceable Calibrati		7				are not spec	лпоч	
06	6 NIS	T Traceable Calibrati	on Reports							
07	7 NIS	T Traceable Calibrati	on Reports							
80	8 NIS	T Traceable Calibrati	on Reports							
		<b>5</b> 1 1/ 1	_							
	Dess	Digital								
01	RS232									
02	RS485	)								
	Calib	oration Type								
01	_	5 Point (std)								
02		10 Point								
03		20 Point								
00	1111012	LO I OIIIL								

#### Selection Chart - HFM-D-305A & HFC-D-307A



# Selection Chart - HFM-D-305B & HFC-D-307B

	For Models	Output	Fittings	Seals	Working Pressure	Calibration Records	Digital	Calibration Type	Display
	HFM-D-305B								
	HFC-D-307B								
C	utput								
01 0-5 vo	•								
02 0-10 v	` '								
03 4-20 n									
04 0-20 n	nA								
	ittingo	05 3/4" Swageld							
01 1" VC	ittings P®	06 1" Male N							
<del></del>	agelok (Std)	07 3/4" Male							
03 1" VC		08 No Fitting							
	n Swagelok	09 1" Female N					_	2020	1
	<u> </u>							Range Information and Instrument	V-21200000
	Seals							100.46 Sec. (100.00 (1	1.25/4-04/40/2004
01 Viton <sup>®</sup>	Std)							ach calibration will the following inform	
02 Kalrez	:®						Range	are renewing milem	iduon.
03 Neopr			king Pressure				Flow Unit	1	
04 Buna-	N	01   500 ps	sig max (Std)					s	
							Gas	- UEO I	41
							LO VIDEO	he HFC Instrum	ents also
	ation Records						Upstream P	ressure & minimum)	-
-	bration Certificate (S						Downstrear		
	Traceable Calibra							& minimum)	(
	Traceable Calibra						Does the do	wnstream pressu	ıre
	Γ Traceable Calibra Γ Traceable Calibra						change with	n flowrate? Y/N	· ·
	Traceable Calibra						For volumet	ric units the standa	rd temperature
	T Traceable Calibra							re of the unit is also	CONTRACT PRODUCTION
	T Traceable Calibra						are not spec	orr will be used wh ified	en other values
							1.01 ap 00	en 4000,000	
04 0000	Digital								
01 RS232 02 RS485									
UZ  K340	J								
Calib	oration Type								
	5 Point (Standard)								
	10 Point								
	20 Point								
	Display								
	screen Display		<u> </u>	<u> </u>		<del></del>			
02 No Dis	splay (Standard)								

#### **Power Supplies & Accessories**



#### **THCD-101 Single Channel Power Supply Meter**

THCD-101 Includes brackets, connectors, and backshells



#### 24 VDC Switching Power Supply

**12-01-169** For use with "B' Series or THCD-101 (Please specify AC Input Clip)



Connects Hastings Power Supply (15-pin) to 300 "A" Series (15-pin)

**AF-8-AM** 8' Cable (~2.4m) Other lengths available



Connects Hastings Power Supply (15-pin) to 300 "B" Series (9-pin)

**CB-AF-8-24VM** 8' Cable (~2.4m) Other lengths available



"A" Series—IP-67 Cables

CB-12PCF-XXX-LDS (BareLeads)
CB-12PCF-XXX-AM (Hastings Power Supply)
Custom Length Cables



"B" Series—Serial Communication Cable

CB-RS232-TRRS

RS232 Cable (9-pin "D" Female to Male TRRS)
6' Cable (~1.8m)



"A" Series—Serial Communication Cable

CB-RS232-RJ12 RS232 Cable (9-pin "D" Female to RJ12)





